## **Toyota Forklift Part**

Toyota Forklift Parts - In the United States, Toyota Materials Handling inc., or TMHU, has been the best selling lift truck supplier since 1992. This business has been situated out of Irvine, California for well over 40 years, providing a wide-ranging line of quality lift trucks. With a great reputation of stability and reliability, Toyota lift trucks have thrived in the competitive resources handling market. Quality is the keystone of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota machinery and components designed within North America adhere to the International Organization for Standardization or ISO 14001 standard. The Columbus TIEM plant has been honored on many occasions for its devotion to continual improvement and its environmentally friendly systems. It is the first and only maker to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. To illustrate, the Toyota 8-Series IC lift trucks emit 70% less smog forming emissions than the current centralized EPA standards and have complied with California's strict emission standards and policies.

## TMHU, U.S.A.- Leading the Industry

The president of Toyota Material Handling, U.S.A., Brett Wood believes that TMHU's achievement comes from its commitment to produce high quality lift vehicles while offering first-rate client assistance and service. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also known as TICO, is listed in Fortune Magazine as the world's biggest lift truck dealer and is amongst the magazines celebrated World's Most Admired Companies.

New Meaning to Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not a lot of other corporations and no other lift truck manufacturer can meet Toyota's record of protecting the environment while simultaneously advancing the economy. Environmental accountability is an important characteristic of company decision making at Toyota and they are proud to be the first and only producer to provide UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift trucks. Yet an added reason they remain a leader within the industry.

Toyota originally released the 8-Series line of lift vehicles in 2006, yet again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission values, and California's more environmentally friendly emission standards. The finished invention is a lift truck that produces 70 percent fewer smog forming emissions than the current Federal standards allow.

Also in 2006, Toyota established an affiliation with the Arbor Day Foundation, furthering their responsibility to the environment. Greater than 57,000 trees have been planted in district parks and national forests damaged by environmental reasons such as fires, as a result of this partnership. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's system of sellers to non-profit organizations and local customers to help sustain communities all over the United States

Toyota's lift vehicles provide improved output, visibility, ergonomics and resilience, and most significantly, the industry's leading safety technology. The company's System of Active Stability, often known as "SAS"•, helps limit the possibility of incidents and accidental injuries, in addition to increasing productivity levels while minimizing the potential for product and equipment damage.

System Active Stability senses several conditions that could lead to lateral insecurity and potential lateral overturn. When any of those factors are detected, SAS instantly engages the Swing Lock Cylinder to steady the rear axle. This transitions the lift truck's stability footprint from triangular in shape to rectangular, providing a major increase in stability which substantially reduces the probability of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also aids to prevent injuries or accidents while adding durability.

SAS was originally introduced to the market on the 7-Series internal combustion products in 1999 and subsequently catapulted Toyota into the industry leader for safety. Since then, SAS have been built-in to nearly all of Toyota's internal combustion models. It is standard equipment on the latest 8-Series. There are more than 100,000 SAS-equipped lift trucks in operation, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with mandatory worker education, overturn fatalities across all designs have decreased by 13.6% since 1999. Furthermore, there have been an overall 35.5% drop in industry wide collisions, loss of control, falls and tip overs from a lift vehicle for the same period.

Toyota's standard of brilliance reaches far beyond its technological achievements. The company maintains an extensive Operator Safety Training curriculum to help consumers meet OSHA standard 1910.178. Instruction packages, video lessons and a variety of resources, covering a broad scope of subjects-from personal safety, to OSHA rules, to surface and load conditions, are available through the seller network.

Toyota has sustained a continuous presence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, produced its 350,000th lift vehicle. This fact is demonstrated by the statistic that 99% of Toyota lift trucks sold in America at the moment are built in the United States.

TMHU is situated in Columbus Indiana and houses nearly 1 million square feet of manufacturing facilities over 126 acres of land. Facilities include a National Customer Center, as well as production operations and supply centers for equipment and service

components, with the entire commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both dealers and consumers of TMHU. The facility includes a 360-degree display room, a presentation theater complete with stadium seating for 32, an area for live product demonstrations with seating capacity for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its founder, Sakichi Toyoda, in 1867, and lastly a training center.

The NCC embodies Toyota's commitment to providing top-notch consumer service. TMHU's 68 authorized Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations all over the U.S, present the most wide-ranging and inclusive client service and support in the industry. The company's new and Licensed Used lift trucks, service, parts, and financing features make Toyota dealerships a one-stop shop to guarantee overall consumer satisfaction.